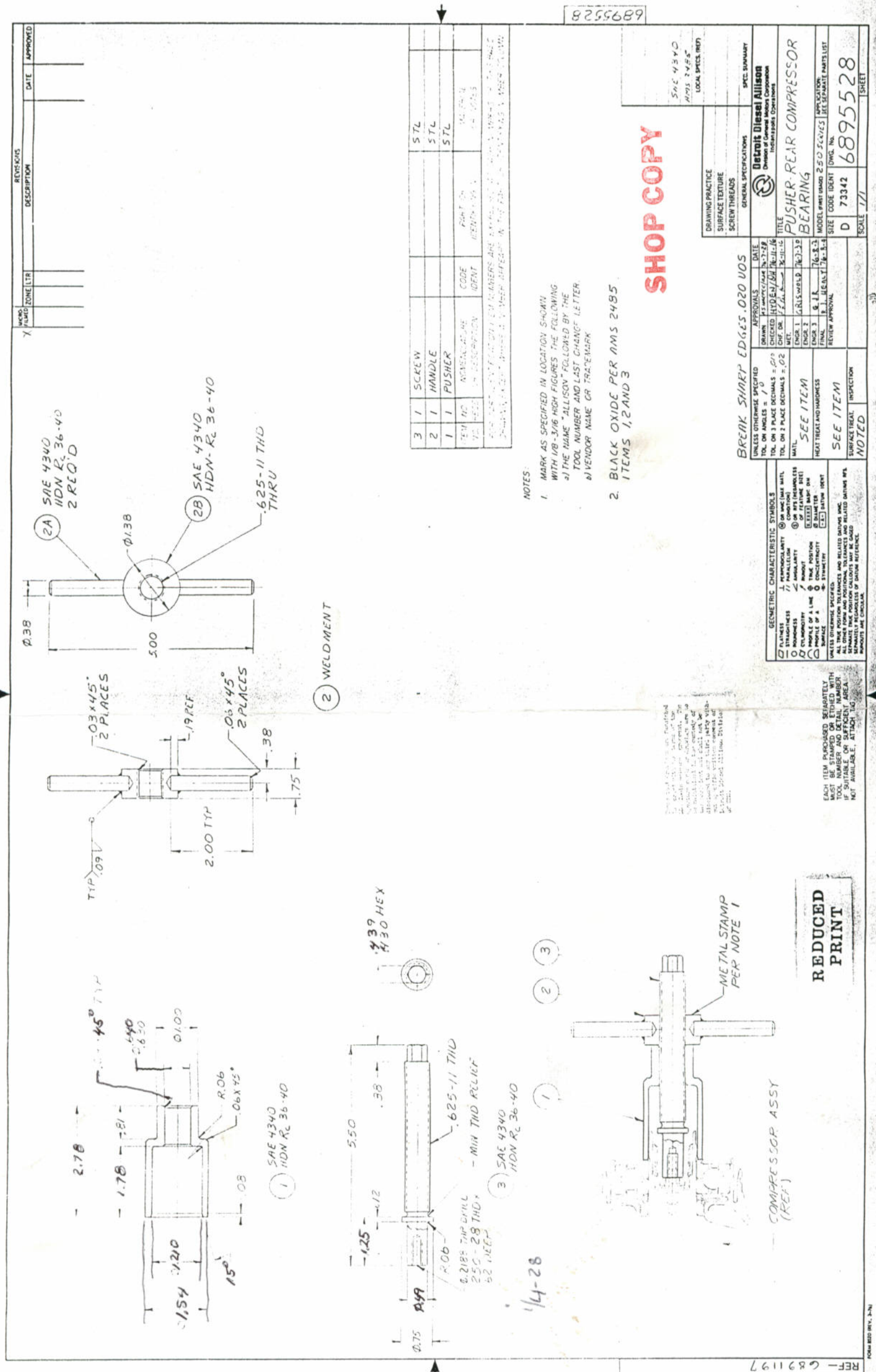


RELEASED FOR PROD.
DATE: 4/26/05 INT: *BR*
1/7/08



SHOP COPY

- NOTES:
- 1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES. THE FOLLOWING:
 - a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
 - b) VENDOR NAME OR TRADE-MARK
 - 2. BLACK OXIDE PER AMS 2485 ITEMS 1, 2 AND 3

8255689

REVISIONS		DATE		APPROVED	
NO.	DESCRIPTION	DATE	BY	DATE	BY
1	INITIAL DESIGN				
2	REVISION				
3	REVISION				
4	REVISION				
5	REVISION				

GENERAL SPECIFICATIONS		SPEC. SUMMARY	
DETROIT DIESEL ALLISON		INDUSTRIAL OPERATIONS	
TITLE: PUSHER REAR COMPRESSOR BEARING		MODEL: 1000 250 5000	
SIZE: CODE IDENT: D 73342		SCALE: 1/1	
SHEET: 1/1		SHEET: 1/1	

GEOMETRIC CHARACTERISTIC SYMBOLS	
FLATNESS	PERPENDICULARITY
STRAIGHTNESS	PARALLELISM
CIRCULARITY	CIRCULAR RUNOUT
PROFILE OF A LINE	TRUE POSITION
PROFILE OF A SURFACE	CONCENTRICITY
SYMMETRY	CHAMFER
CHAMFER	CHAMFER

REDUCED PRINT

REF-6891197